

Technical Data Sheet

Matrixx FPP5A20CC

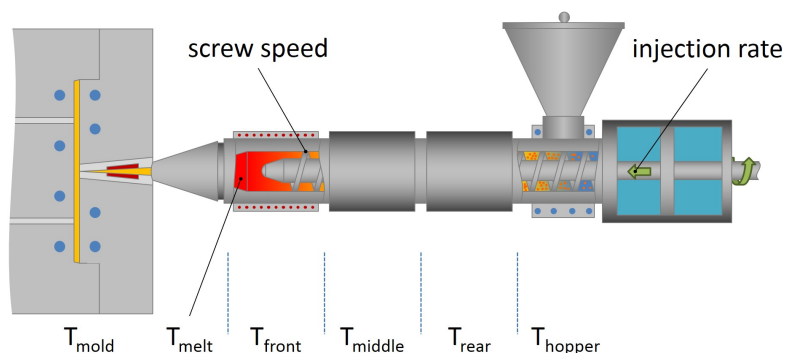
Polypropylene
LyondellBasell Industries
Engineering Plastics

General			
Material Status	• Commercial: Active		
Availability	• North America		
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Features	• Chemically Coupled • High Impact Resistance		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.05	1.05 g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	4.0 g/10 min	4.0 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	6400 psi	44.1 MPa	ASTM D638
Flexural Modulus	370000 psi	2550 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	3.6 ft·lb/in	190 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
RTI Elec	149 °F	65.0 °C	UL 746B
RTI Imp	149 °F	65.0 °C	UL 746B
RTI Str	149 °F	65.0 °C	UL 746B
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 In (1.5 Mm))	HB	HB	UL 94

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	180 to 220 °F	82 to 104 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	390 to 470 °F	199 to 243 °C
Middle Temperature	390 to 470 °F	199 to 243 °C
Front Temperature	390 to 470 °F	199 to 243 °C
Processing (Melt) Temp	390 to 470 °F	199 to 243 °C
Mold Temperature	60 to 150 °F	16 to 66 °C
Injection Rate	Moderate	Moderate
Back Pressure	< 50.0 psi	< 0.345 MPa
Screw Speed	20 to 60 rpm	20 to 60 rpm
Cushion	0.250 to 0.500 in	6.35 to 12.7 mm

Injection Notes

Drying not normally required

Notes

These are typical property values not to be construed as specification limits.